

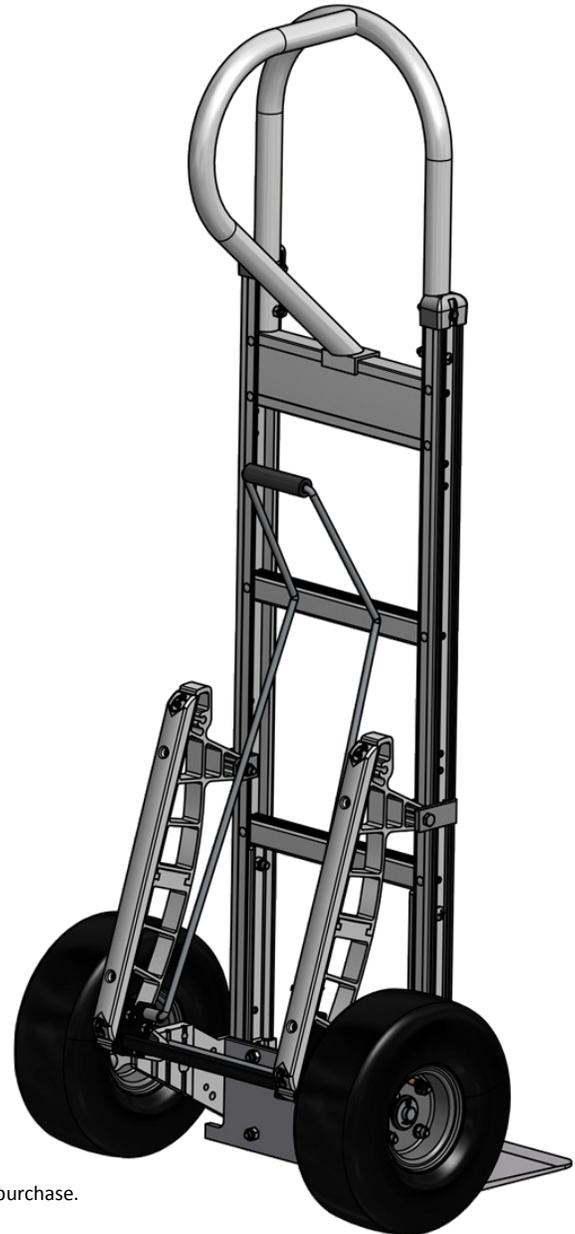
# E48 Kick Bar & Pull Bar Assembly Instructions

For E1L Stair Climbers

Item	Description	Qty.	Part No.
A	Kick Bar Bracket	3	2001-816
B	Kick Bar Assembly	1	Various*
C	Pull Bar w/ Grip	1	2002-279
D	Spacer	2	2001-821
E	Spring	1	8018-006
F	Clamp	1	8264-003
G	Bolt, Hex Head 1/4"-20 x 1-3/4"	6	8007-036
H	Lock Nut, 1/4"-20	6	8001-004
I	Cotter Pin	2	8008-003

## Tools Required:

- (1) Flat head screwdriver
- (2) 7/16" wrench/socket
- (1) Needle nose pliers



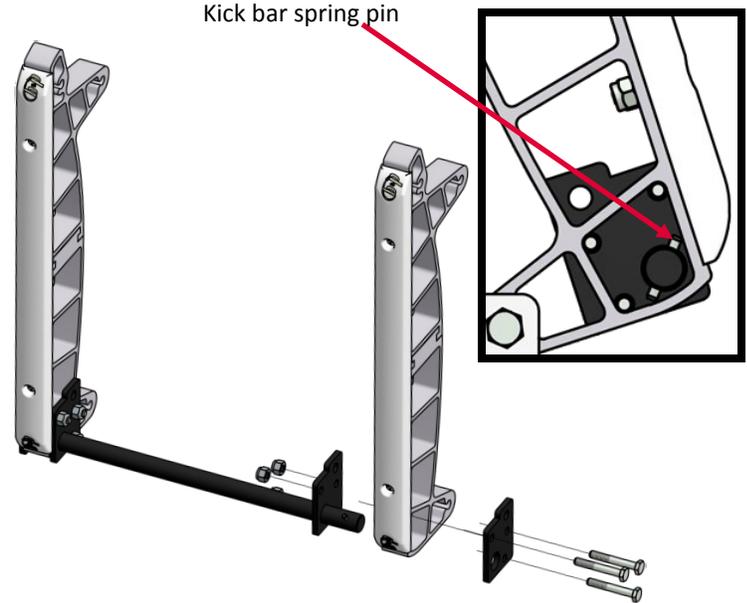
\*Handle, frame, nose plate, and wheels will vary based on the options selected at the time of purchase.

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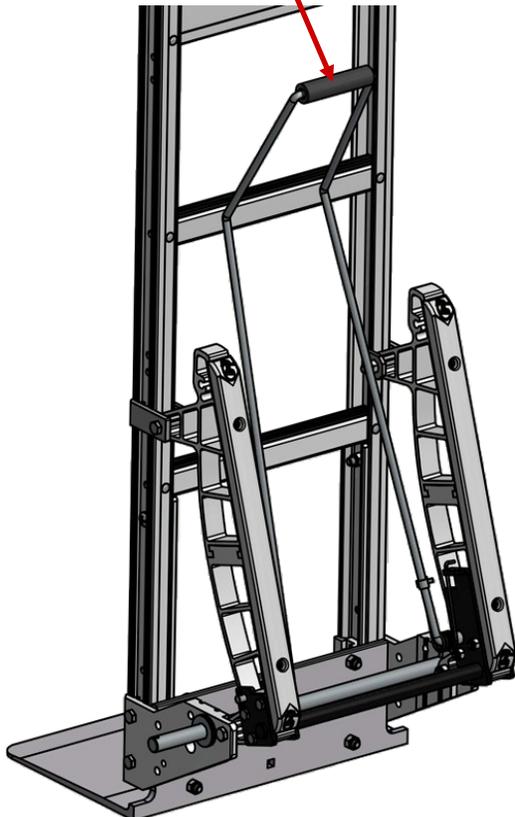


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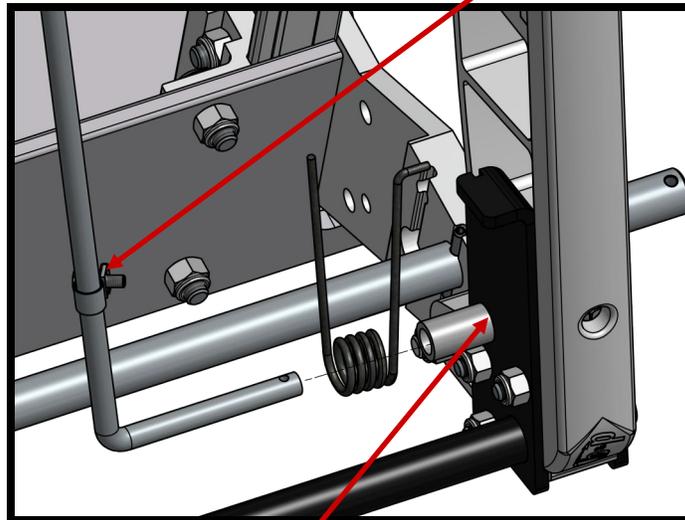
1. To add a pull bar to your hand truck with E1L stair climbers first remove both wheels and stair climbers and set aside.
2. Take the kick bar (B) and insert it between the stair climbers. Orient the kick bar spring pin in the stair climber as shown. Place one bracket (A) on the outside of each stair climber and align with the brackets already attached to the kick bar, secure with bolts (G) and lock nuts (H).
3. Reattach the stair climber assembly to the hand truck.



Orient handle as shown, resting against the frame



Slide clamp onto the right side



Insert pull bar into bracket hole

4. Take the pull bar and orient as shown. Slide clamp (F) on to the right side of the pull bar for later use. Then slide one spacer (D) and spring (E) onto the right side of the pull bar and one spacer (D) onto the left side. Compress the pull bar so the ends slide into the holes in each bracket.

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- Secure both ends of the pull bar with cotter pins (I).
- Next slide the clamp (F) over the straight spring leg and secure to the pull bar.

